

**Technical Information Bulletin**

**Material Composition Zirconia Ceramics (DIN EN 60 672)**

**Z5 Implants are manufactured from TZP-A BIO-HIP®. ATZ is used for the manufacture of rotating instruments.**

Designation		TZP-A BIO-HIP®	TZP	ATZ
Constituents	%	ZrO <sub>2</sub> /Y <sub>2</sub> O <sub>3</sub> /Al <sub>2</sub> O <sub>3</sub>	ZrO <sub>2</sub> /Y <sub>2</sub> O <sub>3</sub>	ZrO <sub>2</sub> /Al <sub>2</sub> O <sub>3</sub> /Y <sub>2</sub> O <sub>3</sub>
Composition	%	95 / 5 / 0.25	95 / 5	76 / 20 / 4
Density	g/cm <sup>3</sup>	6.05	6.05	5.5
Open porosity	%	0	0	0
Grain size (mli)	µm	0.35	0.4	0.4
Vickers hardness	Hv	1200	1200	1400
Mohrs hardness		8	8	8
Compression strength	MPa	2000	2000	2000
Bending strength	MPa	1200	1000	1400
Modulus of elasticity	GPa	210	200	220
Fracture toughness K <sub>1c</sub>	MN/m <sup>3/2</sup>	8	8	8
Poisson constant	–	0.31	0.31	0.3
Max. use temperature	°C	1000	1000	1000
Thermal expansion (20 – 1000 °C)	10 <sup>-6</sup> /K	10	10	9
Thermal conductivity	W/mK	2.5	2.5	6
Specific heat	J/kg K	500	500	600
Dielectric strength	kV/mm	–	–	–
Specific resistance (20 °C/1000°C)	Ω cm	–	–	–
Dielectric constant (100 MHz)	9	–	–	–
Dielectric loss factor	tan σ	–	–	–
Processing possibilities				
Isostatic pressing		X	X	X
Form pressing		X	X	X
Slip castings				
HIP		X	X	X
Possible applications		Bioceramics  (Orthopaedics, Dental), precision parts	Bioceramics  precision parts	Bioceramics (Orthopaedics, Dental) high loaded wearing parts



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